

# BOURBON®



Grandpa Sutton used to say that is not that life's too short, it's nost of us get started too late. I an age when most of us were g kids, he was already trainerses, repairing shring boats d driving 'borrowed' taxis. All chile, he spent his spare time



"It's not that life's too short, it's that most of us get started too late."

R.M. Sutton.



IL DATE OF BRIDE VIEW



### OVER 100 YEARS OF DISTILLING

Sutton bourbon has been a family affair for over 100 years, with our family's mash recipe spanning seven generations. R.M. Sutton worked alongside his brothers, father and grandfather to create the family's unique mash recipe, perfecting it in 1916. The batches were small and the taste was rich, deep and sweet. It was pure goodness right from the get-go.

But as years passed, that legendary mash recipe was lost. With R.M. 'Grandpa' Sutton's passing in 1998, all that was left was the original bourbon-filled mason jars and that same deep passion for distilling the perfect pour.



### THE RESURGENCE OF A FAMILY TRADITION

Years after her grandfather's passing, seventh generation Myra Barginear was determined not to let her family's recipe get lost with time. Myra, a renowned oncologist, took a break from her medical career in New York to raise her young children and in the midst, revived the family business. With a background in chemistry and a love of family, science and bourbon, she and her husband Paul Amrich set out to re-create the family's mash recipe with bourbon science.

Myra and a team of specialists worked backwards to piece together her century-old family mash recipe, picking out the ingredients and techniques that gave Sutton bourbon its unmistakable taste. Using reverse engineering techniques and proprietary yeast, Myra was able to reproduce the famous mash recipe and formally co-founded Paul Sutton Bourbon<sup>®</sup> in 2014.

### A LEADING LADY IN A MALE DOMINATED INDUSTRY

Myra set out to turn the tables on a historically male dominated industry. She became the first woman to co-found and lead a solely owned and operated family distilled spirits company, working to ensure her family's traditions live on through the legacy of Paul Sutton Bourbon<sup>®</sup>.

## COMMITMENT TO QUALITY

Paul Sutton Bourbon<sup>®</sup> is a small batch, handcrafted bourbon made from our family's century old mash recipe. Distilled in a traditional 18-inch column still, it is then meticulously aged in charred oak barrels to create a rich, sweet pour.

Created in batches of twelve and yielding just twenty barrels a day, our bourbon sets the standard for handcrafted bourbon. Our Master Distiller carefully selects each barrel before bottling, labeling, and numbering by hand.

We're proud to use the highest quality of sustainable glass. The words Family and Reserve are deeply carved into the sides of our custom bottle along with our family's monogram. Seven consecutive cuts on the back of the bottle symbolize seven generations of passion, tradition, and legacy.





## PRODUCT DETAILS

- BOTTLING STRENGTH: 100 Proof (50% ABV)
- AGED: 5 years
- **COOPERAGE:** Charred new American white oak barrels. Select, toasted with #4 char.
- MASH RECIPE: Corn, rye & malted barley
- MSRP: \$68 USD per bottle

### TASTING NOTES

The palate delivers notes of warm vanilla, oak, and toasted nuts with hints of caramel. It has a deep, dry and resonate finish.

- NOSE: A spicy aroma of dried citrus and orange peels with a hint of caramel and vanilla.
- **PALATE ENTRY:** Full and soft, marked by a mix of burnt sugar, caramel, orange, and cloves.
- FINISH: Balanced with vanilla, honey, and citrus.

### A COMPANY OF INNOVATORS

A noticeable distinction in our distilling process is that we make a Sweet Mash instead using a Sour Mash technique. We were the first of Kentucky's distillers to embrace the sweet mash process as our sole mashing technique. By not acidifying the mash, we are able to bring more flavors forward from the grains with a softer finish. Paul Sutton Bourbon<sup>®</sup> is truly Grain to Glass.

Paul Sutton Bourbon<sup>®</sup> is distilled, stored, personalized and custom bottled at our distillery in Danville, KY. It is the first Bourbon distillery in Kentucky to use a clean steam boiler, ensuring that our product is 100% chemical free. With this process, we avoid using boiler chemicals or off flavors. Only pure steam goes into our cooker and into our beer column.

## DEE RIVER RANCH LOCALLY SOURCED & FAMILY RUN

Our grains are produced by Dee River Ranch Farms in Aliceville, Alabama, a family owned farm, which keeps true to our commitment of using sweet Alabama corn and grains.

As a small business in the large, international spirits marketplace dominated by massive conglomerates, we rely on our family's passion, tradition and legacy.



### COMMITMENT TO SUSTAINABILITY & CONSERVATION



We at Paul Sutton Bourbon<sup>®</sup> and our partners at Dee River Ranch are dedicated to sustainability at every touchpoint of our journeys. Dee River Ranch has incorporated conservation practices into their farming operation that have enhanced the productivity of the farm, reduced soil erosion, improved moisture retention in the soil, and provided wildlife habitat. As recognized industry leaders, the impact of the Dee family on environmental stewardship in Alabama is remarkable and has set new farming standards across the south.

Dee River Ranch has dedicated nearly 4,000 acres to the conservation reserve program. Constantly striving to put back into the earth what they have taken and uphold the integrity of the land, Dee River Ranch has been awarded countless honors based on their mission.

# PRESS

### Forbes

#### Whiskeys For Mama: A Mother's Day Round-Up Of Interesting Spirits

. Jeanette Hurt Contributor ©

Forget roses or candy. What your mother may really, really wants in whiskey. Good whiskey. For whiskey, Interesting whiskey. Here's a roundup of some whiskeys that will make your mama happy.

Paul Sutton Bourbon (\$64) If your more is a doctor, a scientist or a sleath. consider this bearbon. Rearbon had been made in Myra Barninear's family for more than a century, but the Suttion family's original much recipe got lost. All that was left was the original, bourbon-filled mason jars. An uncologist who had taken a break to raise her children, Barginear used her chemistry background to work backwards to figure out the family recipe. She started her bourbon company in 2014, and she recently released her first bourbon. 'Paul Sution Bourbon represents seven generations of passion and tradition,' says Barginear. 'The women in our family here built this beand. We're mothers and entrepresents. We love and support each other - the epitome of whiskey in a toscup." Barginear herself loves Mother's Day. "Mamas are pretty amazing," she says. "As a relatively new Mother, I have come to realize how much Mamas make endless sacrifices just to see their children smile. Mother's are truly the embodiment of resilience.



TREES

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**Review: Paul Sutton Bourbon** 

based operation is simply source up where you retrieve that the technology has a simply source in which you have been been been but that's and the case: Paul Satton is making its own darditate, under the direction of Myn Burginears. J New York conclusions (and a former Miss Missicospyc) with deep nexts in Krentscky whinkeydom.

The "tediscovered old family recipe" trope has been all but ground last few years. Paul Sutton Bourbon is proof that the idea may still 100 proof. Reviewed: Batch #113, dated 2/21.

PDRINKHACKER

As / Max / semi-semi-semi-semi faily of NOW Parent int (21.51

ne company gut statuted in 2014 with the idea of mercense engineering the old famili-tion, oblimately leading the crew to not a sever mand of Alabama genera.com, you have a statuted on the statuted of the statuted for a statuted of the trait statuted over statuted and statuted on the statuted for a statuted of the trait hards. There are statuted on the statute of the statuted of the trait is statuted on the statuted of the statuted of the statuted of the trait is statuted over the statuted of the statuted of the statuted of the trait is statuted over the statuted of the statuted of the statuted over the statuted over the statuted of the statuted of the statute of the statuted over the statuted over the statuted over the statute of the statuted of the statuted over the statuted over the statuted over the statute of the statuted over the statuted ov

Either way, the operation produces a mere 20 horrels a day (which I pressme i the basis numbers are already so high despite this harely being on the marker) ages the whiskey in new 44 char cash harefur for integrales years. (The whiskey formal age summent other than being labeled a Kennecky Straight Bourbon.)

Right out of the gate, this is clearly a different, and quite lovely experience in Right not of the gate, this is a listery of attitume, and gate is hereing expension in the most off. A splanned list of a splanned list of a splanned lister and splan

We were fortunate enough to get one of the first commercially available bottles of inished Paul Station Bourbon for review. Let's see how sweet things get, shall we

### Bourbon

#### Founders & Creators: 22 Women of Whiskey By Sara Havens

Anyone who believe Arynen who believes whiskey is a mare drink probably haart gotten out of the house in the last decode. In fact, women make up nearly ave of whiskey consumes, according to a roost study by MGI-Simonois. And behind the screens, women are utiling on more leadership rules in the distillery than ever.

We wratted to highlight a handful of worten in the whiskiey industry, and that first quickly grew to 2a. This is in only not high of hichleng: To long the managendar-we decided to limit the lift to those working is the United Nature and these working in the itelling and/or environship roles. Each week this month, we also will laber a despect - flow with some of the woman here, so any tand.

You'll see the word "passion" a lot throughout the list. Most of the people below are simply following their low of science, distilling and inservation and their desire to pet a fingerprite to the whiskey industry desire to pet a fingerprite that the whiskey industry despite their gender. And they all are doing just that. Let's raise a toost to passion, drive and whiskey-makin hadass scenario

Myrs Brugeser started her prefessional carere as an encodegis, but when the took a break to raise her young childro, she found a new calify distilling her fensionly long hest boorden receipts. In 29-4, Reprineer propolated the boorthon assing sampl found from an old means pie, and she isoched Pard Setten Bourbon, haved in Daerollin, Ky, that same year. Barginear uses th avere study process in distilling and sources her cores from Aubana.



#### Celebrate Valentine's Day With These Women-Made Spirits



its debut. Bourbon had been made in the Sutton family for more than 100 years, but over the years, the original mash recipe got lost, and all that was left with R.M. "Grandpa" Sotton's passing in 1998 was the original bourbon-filled mason jars. Fast forward to today. Seventh-generation Sutton Myra Barginear, who was an oncologist who had taken a break from her medical career to raise her young children and in the midst, decided to revive the family business. Using her background in chemistry, she and her team were able to work backwards to create her family's recipe, founding her boorbon company in 2014



## RECIPES for REMEMBRANCE an the Mar CALLING ALL CITIZENS SMALL BATCH SUCCESS A Bourbon REVIVAL

### DISTIL

#### PAUL SUTTON SINGLE BARREL BOURBON BOURBON // KENTUCKY, USA

COMMUNITY RATING

#### DESCRIPTION

Paul Sutton Bourbon was founded by Myra Bargineat Pad Sutton Bourbon was founded by Mrya Burgiona; who sought for event an family large of Bourbon production stretching back a century to here grandfahere RM. Sutton. The kernickly straight bourbon features: nye as its flavor grain and io made using a sweet mash. Its instanced in souded. #4 Adv benefis. Single barrel releases bottled at 100 pood are being Burched spring 2021. This review is from Samel 1711, and has been

#### TASTING NOTES

matured for five years.

The nose offers up caramel and rye spice, followed by hot combread with melted butter. The palate is big, offering up creater bioles, stated pearums, cloves, and carage zest. Towards the back it seems into dryness and heat though, while hather, dra, and trainic cale. Closing notes on a moderate length finish include fresh mint and vanifia.



### BEVVY

ad Letter Boarbox Review



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#### Well-Aged (and Smoky) Benriach, An Unusual Rye Finish & More Whiskey [NEW RELEASES] DIARY 12, 2021 | SUSANNAH SKIVER RAFT



Style: Straight bourbon Origin: Kentucky Age: Not stated Proof: 50% ABV Price: \$64

Release: March 2021 Availability: For sale in FL, KY, and TX, as well as online

#### Need to know:

Paul Sutton bourbon is fermented using a sweet much and matured for at least 4 years. The grains come from Dee River Ranch in Alabama.

#### Whisky Advocate says:

Company co-founder Myra Barginear (with her husband, Paul Amrich) previously worked as an oncologist, but a few years ago, she decided to get nto the bourbon business as an extension of a family legacy. Apparently, her grandfather R.M. Sutton had made whiskey, though "not in a commercial format," according to a spokesperson.



# AWARDS









### THE FUTURE OF PAUL SUTTON BOURBON®

For years, our family bourbon could only be found on our shelves at home. However, on March 17th, Paul Sutton Bourbon<sup>®</sup> was released to the public and is now available at a hand-picked selection of bars and retailers.

### FOR ALL PRESS INQUIRES PLEASE CONTACT:

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